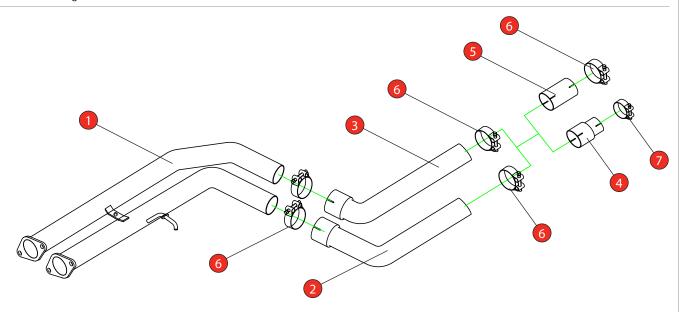


SCORPION // FITTING INSTRUCTIONS



| Car | BMW M3 F80 | Part No. | SBMC073 |
|-------|--|----------|----------------------|
| Year | 2014-Current | Fit Kits | 268FK |
| Notes | Where not supplied use original fittings. The original system requires cutting in a specific point, see instructions on the next page. | Features | Pipe Diameter:- 70mm |

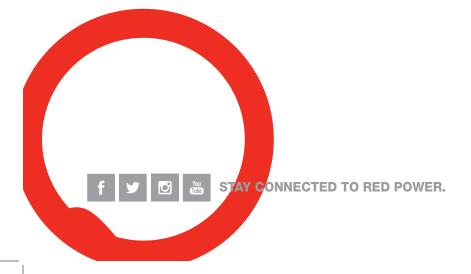
Estimated Fitting Time: 2 Hours



| NO. | PART NO. | DESCRIPTION | QTY | |
|---------|------------|---|-----|--|
| 1 | 715BM | Front Pipes | 1 | |
| 2 | 719BM | L/H De-cat Pipe | 1 | |
| 3 | 720BM | R/H De-cat Pipe | 1 | |
| Fit Kit | | | | |
| 4 | AD90 | Adaptor (USE TO FIT TO O.E SYSTEM) | 2 | |
| 5 | AD91 | Adaptor (USE TO FIT TO SCORPION SYSTEM) | 2 | |
| 6 | Z016.10063 | 72mm H/D Clamp | 4 | |
| 7 | Z016.10064 | 66mm H/D Clamp | 2 | |

| CLASSIFICATION | Motorsport Use Only | |
|----------------|---------------------|--|
| HOMOLOGATED | No | |
| DATE | 28/03/17 | |
| ISSUE | 01 | |
| AUTHORISED | M.Ydlibi | |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.











| Car | BMW M3 F80 | Part No. | SBMC073 |
|-------|--|----------|----------------------|
| Year | 2014-Current | Fit Kits | 268FK |
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Estimated Fitting Time: 2 Hours

